Wednesday, 9/13/2006 4:20:49 PM Kim Johnston User **Process Sheet** : PILOT/CO-PILOT STEP, RH (FOLDING) : CU-DAR001 Dart Helicopters Services **Drawing Name** Customer Job Number : 28508 : 10824 **Estimate Number** : D412630032 Part Number : NIM P.O. Number S.O. No. : 1 : D412-630 REV.J, P17 **Drawing Number** : 9/13/2006 This Issue : NC Project Number : N/A Prsht Rev. : NIA : LARGE FAB ASSY Type **Drawing Revision** First Issue : 28153 Material Previous Run : 10/10/2006 Each **Due Date** Qty: Written By Checked & Approved By : EST. REV. A (05.11.21 **NEW ISSUE** EC Comment EC EST. REV. B 05.12.19 updated pick list Additional Product Job Number: Seq. #: Machine Or Operation: Description: DOCUMENT CONTROL 1.0 DC Comment: DOCUMENT CONTROL 06.09.20 Photocopy D412-630 bluefile & type labels per PPP412-630-031 CHG001 SMALL & MEDIUM FAB RESOURCE 1 SMALL FAB 1 2.0 Comment: SMALL & MEDIUM FAB RESOURCE 1 Assemble as per dwg D412-630 p.17 D3463042 Step Weldment 3.0 Total: 3.0000 Each(s) Comment: Qty.: 1.0000 Each(s)/Unit Pick: Qty Part Number Description Batch B28534 1 D3463-042 Step weldment 13 D3443043 Strut Weldment Assembly 4.0 Comment: Qty.: 3.0000 Each(s) 1.0000 Each(s)/Unit Total: Pick: B 29289 XZ Description Qty Part Number B28115 XI 1 D3443-043 Strut ass'y Strut Weldment Assembly 5.0 D3443041 Comment: Qty .: 1.0000 Each(s)/Unit Total: 3.0000 Each(s) Pick: B28527 XZ Description Qty Part Number D3443-041 Strut ass'y

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Wednesday, 9/13/2006 4:20:49 PM Date: User: Kim Johnston **Process Sheet** Drawing Name: PILOT/CO-PILOT STEP, RH (FOLDING) Customer: CU-DAR001 Dart Helicopters Services Part Number: D412630032 Job Number: 28508 Job Number: Seq. #: Description: Machine Or Operation: PIN 6.0 D34439 6.0000 Each(s) Comment: Qty.: 2.0000 Each(s)/Unit Total: Pick: Qty Part Number Description 2 D3443-9 Pin 7.0 AN4CH3 Comment: Qty.: 2.0000 Each(s)/Unit Total: 6.0000 Each(s) Pick: Description Qty Part Number M 19390 x 6 (8) AN4CH3 BOLT A/R MS20995c25e) Lockwire BOLT 8.0 AN4C14 1.0000 Each(s)/Unit Total: Comment: Qty.: 3.0000 Each(s) Pick: Description Batch Qty Part Number M19096 X3 AN4C14 BOLT 1 9.0 D34547 Bushing Comment: Qty.: 2.0000 Each(s)/Unit Total: 6.0000 Each(s) Pick: Part Number Description Qty B28170 X6 2 D3454-7 Bushing NUT 10.0 AN3104 Comment: Qty.: 3.0000 Each(s) 1.0000 Each(s)/Unit Total: Pick: M 19356 Description Batch Qty Part Number AN310-4 Nut

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## FIGURE 20 – Isometric View D412-630-032 RH, Pilot/Co-Pilot Folding-Step Installation (Shown) D412-630-031 LH (Opposite)

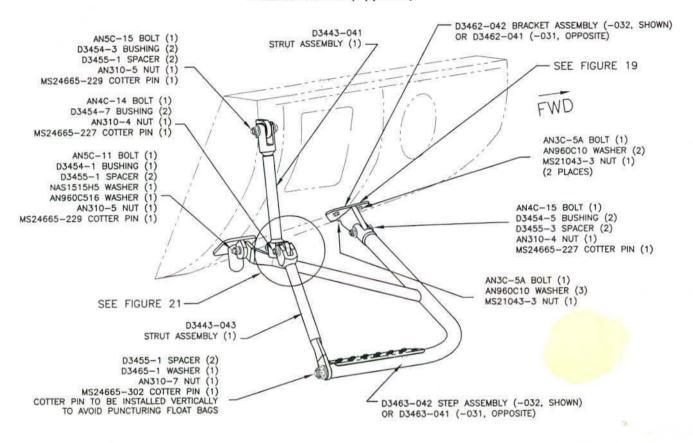
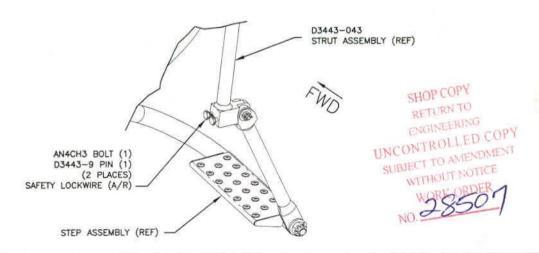


FIGURE 21 - Detail Safety Wiring, D412-630-032 RH,Pilot/Co-Pilot Folding-Step Installation (Shown) D412-630-031 LH (Opposite)



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Revision:

Date: 05.12.08